Control and Cybernetics

vol. **39** (2010) No. 1

CONTENTS	
Guest Editorial	5
S. KLANCNIK, J. BALIC and F. CUS: Intelligent prediction of milling strategy using neural networks	9
V. T. TRAN and BS. YANG: Machine fault diagnosis and condition prognosis using classification and regression trees and neuro-fuzzy inference systems	25
I. ROJEK: Neural networks as performance improvement models in intelligent CAPP systems	55
I. BACH, G. BOCEWICZ, Z. A. BANASZAK and W. MUSZYŃSKI: Knowledge based and CP-driven approach applied to multi prod- uct small-size production flow	69
P. KORYTKOWSKI, T. WIŚNIEWSKI and O. ZAIKIN: Multi-criteria approach to comparison of inspection allocation for multi-product manufacturing systems in make-to-order sector	97
J. MATUSZEK and A. MOCZAŁA: The modelling and simulation method in computer aided cooperation	117
F. HNAIEN, A. DOLGUI and M. A. OULD-LOULY: Key performance indicators for supply planning of multilevel serial systems with stochastic lead times	133
E. NAWARECKI and J. KOŹLAK: Building multi-agent models applied to supply chain management	149

4 Contents

A. SMIRNOV, T. LEVASHOVA, N. SHILOV and A. KASHEVNIK: Knowledge sharing in flexible supply networks: a context-based approach	177
Ch. GERBER, I. IVANOVA-VASILEVA and HM. HANISCH: Formal modelling of IEC 61499 function blocks with integer-valued data types	197
M. B. ZAREMBA: Intelligence in manufacturing systems: the pattern recognition perspective	233
K. SANDKUHL: Capturing product development knowledge with task patterns: evaluation of economic effects	259
D. BAGLEE and M. KNOWLES: Maintenance strategy development within SMEs: the development of an integrated approach	275
N. N. BAKHTADZE, I. B. YADIKIN, V. V. KULBA, V. A. LOTOTSKY and E. M. MAXIMOV: An approach to coordination of power generating units	305